

# Effects of Simultaneous Exposure to Smoking and Welding Fume on Pulmonary Function Tests in Spot Welders

Gholamreza Pouryaghoub, Elham Nazem, Ramin Mehrdad, Maryam Saraei, Sahar Eftekhari

Center for Research on Occupational Diseases (CROD), Tehran University of Medical Sciences (TUMS), Tehran, Iran.

Received: 6 February 2020

Accepted: 22 June 2020

Correspondence to: Nazem E

Address: Center for Research on Occupational Diseases (CROD), Tehran University of Medical Sciences (TUMS), Tehran, Iran.

Email address: elham\_nazem@yahoo.com

**Background:** The respiratory effects of fume exposure during spot welding may aggravate some environmental risk factors such as tobacco smoking. Fume exposure and smoking have negative effects on pulmonary function tests (PFTs). This study assessed the simultaneous effects of smoking and welding fume on spirometry tests in spot welders.

**Materials and Methods:** This cross-sectional study was conducted on 667 spot welders and 1000 assemblers in an automotive manufacturing plant. Spirometry was carried out on all the participants under standard conditions and according to the American Thoracic Society Clinical Practice Guidelines and indices including FEV1, FVC, FEV1/FVC, FEF 25-75, and PEF were measured and compared between two groups of the study population including workers of spot welding and assembling.

**Results:** It was found that the effect of simultaneous exposure to smoking and welding fume was aggravated on the PFT indices including the FEV1 percent, FEV1/FVC, the FEV1/FVC percent, the PEF percent, FEF25-75, and the FEF25-75 percent, but not on indices such as FVC, the FVC percent, and PEF.

**Conclusion:** Simultaneous exposure to smoking and welding fume resulted in a reduction in some spirometry indices, causing respiratory airway obstruction in the spot welders. Occupational safety and regular medical examinations with shorter intervals in smoking spot welders can prevent acute respiratory effects of exposure to smoking and welding fume.

**Key words:** Occupational hazards; spot welding; smoking; pulmonary function tests

## INTRODUCTION

Spot welding is a special welding process, in which metal pieces are joined together and an electric current passes between them (with the time interval between 0.01-0.63 second) (1). This may be performed manually in car service or manufacturing centers (2). Although multiple studies have been conducted on occupational diseases, few studies have been carried out on the respiratory complications of spot welding (3). Some studies have shown the respiratory effects of occupational

pollutants (4, 5). However, available studies in this area have mainly focused on acute adverse effects and there are few studies on long-term hazardous effects (5-7). Studies have examined different aspects of occupational hazards and there are some debates about the acute and chronic respiratory effects of welding fumes (8, 9). Some studies have shown the association between restrictive and obstructive disorders with spot welding (10, 11). The coexistence of some other environmental risk factors such as tobacco smoking is a common problem and may

aggravate the respiratory effects of fume exposure during spot welding and cause negative effects on pulmonary function tests (12, 13). Pulmonary function tests including FEV1, FVC, FEV1/FVC, and PEF are the main respiratory parameters used to assess the effects of simultaneous exposure to spot welding and smoking (10). Accordingly, this study aimed to assess the effect of simultaneous exposure to smoking and welding fume on spirometry tests in spot welders in an automotive manufacturing plant.

## MATERIALS AND METHODS

This cross-sectional study was conducted on workers of an automotive manufacturing plant during periodic occupational medicine monitoring. According to the results of the periodic assessment, the welding fume exposure value in the spot welding shop was lower than the permissible exposure limit. All the spot welders (667 cases) were enrolled as an exposure group. Additionally, 1000 out of around 3000 assemblers responsible for periodic monitoring without exposure to respiratory pollutants were enrolled. Members of the non-exposure group were selected using the simple random sampling method. Subjects with history of cardiac or respiratory disorders were excluded.

Confidentiality was guaranteed through anonymous data gathering and the study was approved by the Ethics Committee of the University of Tehran.

Data including age, height, weight, BMI, literacy, working years, weekly working hours, and smoking history were obtained from the patients' medical documents. A single expert and trained physician performed spirometry using the MIR Spirobank spirometer according to the American Thoracic Society Clinical Practice Guidelines and indices including FEV1, FVC, FEV1/FVC, FEF25-75, and PEF were measured and compared between the two groups. The height was measured without shoes with a standard stadiometer and the Seca medical column scale was used to measure the

weight. All the tools were calibrated at the beginning of each examination day.

## Statistically analysis

The normality distribution of the variables was checked with the Kolmogorov-Smirnov test.

Data analysis was performed using SPSS version 18.0. The numerical data were explored as mean (standard deviation) and the categorical data were presented as frequency and percent. Assessments were carried out using independent-sample-T, non-parametric equivalent (the Mann-Whitney U), and ANOVA tests. A two-way ANOVA test was used to understand whether there was any correlation between smoking and welding fume exposure as two independent variables.

P-values less than 0.05 were considered statistically significant.

## RESULTS

This study was conducted on 1667 male subjects including 1000 assemblers and 667 spot welders with the mean age of  $33.9 \pm 3.49$  years. Of all the subjects, 440 were smokers, with 222 cases (33.3%) being from the spot welders and 218 cases (22.4%) being from the assemblers. . The mean age was  $33.1 \pm 3.65$  years among the assemblers and  $35.09 \pm 3.35$  years among the spot welders, and the difference was statistically significant ( $P$ -value=0.000). However, the mean age was not statistically different between the smokers ( $33.7 \pm 4.0$  years) and the non-smokers ( $34.3 \pm 3.9$  years). The mean total work experience was  $9.4 \pm 3.71$  years and the mean work experience was statistically different between the assemblers with  $8.8 \pm 3.47$  years and the spot welders with  $10.3 \pm 3.87$  years ( $P$ -value=0.000). The mean work experience was also significantly different between the smokers and the non-smokers ( $9.01 \pm 3.70$  and  $9.6 \pm 3.70$  years, respectively,  $P$ -value=0.002). The mean total height was  $175.64 \pm 6.30$  cm with the mean height being  $175.79 \pm 6.38$  cm in the assemblers and  $175.43 \pm 6.18$  cm in the spot welders, without significant difference. Moreover, the mean height

was 176.15±6.17 cm and 175.47±6.34 cm in the smokers and the non-smokers, respectively, without significant difference. The mean total weight was 80.37±12 kg and the mean weight was 79.73±12.1 kg in the assemblers and 81.31±11.7 kg in the spot welders, with statistically significant difference (P-value=0.009). However, the mean weight was not meaningfully different between the smokers (80.84±13 kg) and the non-smokers (80.21±11.5 kg) (Table 1).

The subjects were divided into assemblers and spot welders with respect to their professions and FVC, FEV1, FEV1/FVC, PEF, and FEF25-75 were compared between the two groups using a t-test (Table 2). The predicted values (the ratio of each parameter to predicted amount) were used to compare each parameter between the groups after controlling for the effects of age and height on the spirometric parameters and the index shown as percent in the table. The predicted value was determined using the formulae in the NHANSIII study.

**Table 1.** Demographic characteristics of the study population

Study population	Age (Years)	Working experience (years)	Height (cm)	Weight (Kg)
	Mean (SD)	Mean (SD)	Mean (SD)	Mean (SD)
Spot welders	35.09±3.35	10.3±3.87	175.43±6.18	81.31±11.7
Assemblers	33.1±3.65	8.8±3.47	175.79±6.38	79.73±12.1
P value	< 0.001	< 0.001	0.26	0.009
Smokers	33.7±4.0	9.01±3.70	176.15±6.17	80.84±13
Non smokers	34.03±3.9	9.6±3.70	175.47±6.34	80.21±11.5
P value	0.24	0.002	0.05	0.37

**Table 2.** Spirometric data in subjects according to job

Variables	Job Type	Number	Mean	Std. Deviation	P value
FVC	Assembling	870	4.97	0.63	0.120
	Welding	579	4.91	0.67	
FVC percent	Assembling	870	0.94	0.09	0.440
	Welding	579	0.94	0.10	
FEV1	Assembling	870	3.90	0.52	0.003
	Welding	579	3.81	0.54	
FEV1 percent	Assembling	870	0.91	0.10	0.080
	Welding	579	0.90	0.10	
FE1/FVC	Assembling	870	78.54	5.29	0.007
	Welding	579	77.76	5.42	
FEV1/FVC percent	Assembling	870	0.96	0.65	0.100
	Welding	579	0.96	0.67	
PEF	Assembling	870	9.39	1.45	0.020
	Welding	579	9.20	1.48	
PEF percent	Assembling	870	.93	.140	0.040
	Welding	579	.92	.14	
FEF25-75	Assembling	870	3.61	.92	0.001
	Welding	579	3.45	.89	
FEF25-75 percent	Assembling	870	.86	.21	0.06
	Welding	579	.84	.21	

As observed in the table, the spirometry indices including FEV1, FEV1/FVC, PEF, and PEF had obviously lower values in the spot welders than in the assemblers. The subjects were also divided into smokers and non-smokers and the mentioned parameters were compared in them using a t-test. The analysis results are shown in Table 3.

According to the results shown in Table 3, the spirometry indices including FEV1/FVC, FEV1, FEV1/FVC, PEF, PEF, FEF25-75, and FEF25-75 had significantly lower values in the smokers than in the non-smokers

To examine the effect of smoking and welding fume on the pulmonary function indices, a two-way ANOVA test was used. The results are shown in Table 4.

As observed in Table 4, simultaneous exposure to welding fume and smoking had an increased detrimental effect on PFT indices including FEV1, FEV1/FVC, FEV1/FVC, PEF, FEF25-75, and FEF25-75. However, this effect was not observed on some of the indices including FVC, FVC, and PEF.

**Table 3.** Spirometric data in subjects according to smoking

	Smoking	N	Mean	Std. Deviation	P value
FVC	No	1054	4.94	.64	0.360
	Yes	378	4.97	.67	
FVC percent	No	1054	.94	.09	0.630
	Yes	378	.94	.10	
FEV1	No	1054	3.87	.52	0.670
	Yes	378	3.85	.56	
FEV1 percent	No	1054	.91	.10	0.040
	Yes	378	.90	.11	
FEV1/FVC	No	1054	78.46	5.28	0.005
	Yes	378	77.55	5.54	
FEV1/FVC percent	No	1054	.96	.06	0.004
	Yes	378	.95	.06	
PEF	No	1054	9.35	1.44	0.040
	Yes	378	9.18	1.53	
PEF percent	No	1054	.93	.14	0.003
	Yes	378	.91	.14	
FEF25-75	No	1054	3.58	.90	0.030
	Yes	378	3.46	.93	
FEF25-75 percent	No	1054	.86	.21	0.002
	Yes	378	.82	.20	

**Table 4.** Interaction between smoking and welding

		Smoking	Mean	Std. Deviation	P Value
FVC	Assembling	Negative	4.95	0.64	0.685
		Positive	5.01	0.59	
	Welding	Negative	4.90	0.64	
		Positive	4.93	0.73	
FVC percent	Assembling	Negative	0.94	0.09	0.461
		Positive	0.95	0.09	
	Welding	Negative	0.94	0.09	
		Positive	0.94	0.10	
FEV1	Assembling	Negative	3.88	0.52	0.099
		Positive	3.93	0.51	
	Welding	Negative	3.83	0.51	
		Positive	3.77	0.59	
FEV1 percent	Assembling	Negative	0.91	0.10	0.030
		Positive	0.92	0.10	
	Welding	Negative	0.91	0.10	
		Positive	0.89	0.11	
FEV1/FVC	Assembling	Negative	78.54	5.31	0.014
		Positive	78.49	5.28	
	Welding	Negative	78.31	5.23	
		Positive	76.67	5.65	

Table 4. Continued

		Smoking	Mean	Std. Deviation	P Value
FEV1/FVC percent	Assembling	Negative	0.96	0.06	0.014
		Positive	0.96	0.06	
	Welding	Negative	0.96	0.06	
		Positive	0.94	0.06	
PEF	Assembling	Negative	9.38	1.43	0.059
		Positive	9.38	1.55	
	Welding	Negative	9.32	1.47	
		Positive	8.98	1.49	
PEF percent	Assembling	Negative	0.93	0.13	0.039
		Positive	0.93	0.14	
	Welding	Negative	0.93	0.14	
		Positive	0.89	0.13	
FEF25-75	Assembling	Negative	3.61	0.92	0.029
		Positive	3.62	0.92	
	Welding	Negative	3.53	0.87	
		Positive	3.30	0.91	
FEF25-75 percent	Assembling	Negative	0.86	0.22	0.018
		Positive	0.85	0.20	
	Welding	Negative	0.86	0.21	
		Positive	0.79	0.20	

## DISCUSSION

This study assessed the effect of simultaneous exposure to smoking and spot welding on spirometry indices. It was observed that simultaneous exposure to these two environmental pollutants had detrimental effects on the majority of the indices. Accordingly, FEV1, PEF, FVC, and FVC showed no significant alterations but PEF, FEV1/FVC, FEV1/FVC, FEV1, FEF25-75, and FEF25-75 showed significant changes.

Szarm et al. (14) in their systematic review in 2013 observed that simultaneous exposure to spot welding fume and smoking caused no changes in FEV1, which is in line with our findings. In another study, no correlation was observed between smoking and the respiratory effects of welding fume. Two studies showed that pulmonary function was not reduced in smoking spot welders. Moreover, no significant decrease was observed in pulmonary function test outcomes in 5% of spot welders after 3 years, and in contrast to our findings, smoking welders experienced a more decrease in FEV1 values.

In another study by Hariri et al. (15), spot welding led to a reduction in pulmonary function test outcomes (37% vs. 27%), compared to non-welding tasks. In their study, spirometry indices were more reduced in subjects with less than ten years of work experience, which may be due to their smoking habits. This is congruent with our findings.

Rahmani et al. (16) conducted a study on welders, 27 percent of whom were smokers. They reported a higher decrease in pulmonary function in those simultaneously exposed to fume and smoking than in others.

Loukzadeh et al. (17) conducted a study on Iranian spot welders and service employees. They reported that the welders had lower FEV1, FEF25-75, and FEV1/FVC values than the employees, which is not in line with our findings. They concluded that FEV1 did not significantly change but the other two indices significantly decreased with simultaneous exposure to welding fume and smoking. Luo et al. (18) in their cohort study showed that high fume exposure among arc welders led to several alterations in spirometry indices. As a limitation to our study, work experience as an indirect index of exposure time was

significantly different between the spot welders and the assemblers.

Roach (19) reported that simultaneous exposure to welding fume and smoking resulted in the reduction of pulmonary function test outcomes. In our study, we observed that FEV1, FEV1/FVC, PEF, and PEF had lower values in the spot welders than in the assemblers, showing that welding fume exposure may be the cause of the reduction in these indices. Moreover, it was observed that passive smoking resulted in obstructive airway responses and reduction in FEV1/FVC, FEV1, FEV1/FVC, PEF, PEF, FED25-75, and FEF5-75 values.

The results also revealed that simultaneous exposure to welding fume and smoking resulted in reduction in some of the spirometry indices including FEV1, FEV1/FVC, FEV1/FVC, PEF, FED25-75, and FED25-75. Moreover, the significant correlation between smoking and spot welding fume caused reduction in the pulmonary function indices. Hence, further monitoring of smoking spot welders with shorter intervals can prevent the acute respiratory effects of these two environmental pollutants. Controlling smoking habits in spot welders is also useful. Further studies are required on other factors aggravating respiratory complications in spot welders.

## REFERENCES

- Zhang X, Yao F, Ren Z, Yu H. Effect of Welding Current on Weld Formation, Microstructure, and Mechanical Properties in Resistance Spot Welding of CR590T/340Y Galvanized Dual Phase Steel. *Materials (Basel)* 2018;11(11):2310.
- Zhao D, Wang Y, Zhang P, Liang D. Modeling and Experimental Research on Resistance Spot Welded Joints for Dual-Phase Steel. *Materials (Basel)* 2019;12(7):1108.
- Mehrfifar Y, Zamanian Z, Pirami H. Respiratory Exposure to Toxic Gases and Metal Fumes Produced by Welding Processes and Pulmonary Function Tests. *Int J Occup Environ Med* 2019;10(1):40-9.
- Ithnin A, Zubir A, Awang N, Mohamad Sulaiman NN. Respiratory Health Status of Workers that Exposed to Welding Fumes at Lumut Shipyard. *Pak J Biol Sci* 2019;22(3):143-7.
- Sobaszek A, Boulenguez C, Frimat P, Robin H, Haguenoer JM, Edme JL. Acute respiratory effects of exposure to stainless steel and mild steel welding fumes. *J Occup Environ Med* 2000;42(9):923-31.
- Mur JM, Teculescu D, Pham QT, Gaertner M, Massin N, Meyer-Bisch C, et al. Lung function and clinical findings in a cross-sectional study of arc welders. An epidemiological study. *Int Arch Occup Environ Health* 1985;57(1):1-17.
- MacLeod JS, Harris MA, Tjepkema M, Peters PA, Demers PA. Cancer risks among welders and occasional welders in a national population-based cohort study: canadian census health and environmental cohort. *Safety and health at work* 2017;8(3):258-66.
- Yang SY, Lin JM, Young LH, Chang CW. Mass-size distribution and concentration of metals from personal exposure to arc welding fume in pipeline construction: a case report. *Ind Health* 2018;56(4):356-63.
- Kirichenko KY, Agoshkov AI, Drozd VA, Gridasov AV, Kholodov AS, Kobylyakov SP, et al. Characterization of fume particles generated during arc welding with various covered electrodes. *Sci Rep* 2018;8(1):17169.
- Zeidler-Erdely PC, Meighan TG, Erdely A, Fedan JS, Thompson JA, Bilgesu S, et al. Effects of acute inhalation of aerosols generated during resistance spot welding with mild-steel on pulmonary, vascular and immune responses in rats. *Inhal Toxicol* 2014;26(12):697-707.
- Afshari A, Zeidler-Erdely PC, McKinney W, Chen BT, Jackson M, Schwegler-Berry D, et al. Development and characterization of a resistance spot welding aerosol generator and inhalation exposure system. *Inhal Toxicol* 2014;26(12):708-19.
- Sriram K, Jefferson AM, Lin GX, Afshari A, Zeidler-Erdely PC, Meighan TG, et al. Neurotoxicity following acute inhalation of aerosols generated during resistance spot weld-bonding of carbon steel. *Inhal Toxicol* 2014;26(12):720-32.
- Wang F, Zou Y, Shen Y, Zhong Y, Lv Y, Huang D, et al. Synergistic impaired effect between smoking and manganese dust exposure on pulmonary ventilation function in Guangxi manganese-exposed workers healthy cohort (GXMEWHC). *PLoS One* 2015;10(2):e0116558.

14. Szram J, Schofield SJ, Cosgrove MP, Cullinan P. Welding, longitudinal lung function decline and chronic respiratory symptoms: a systematic review of cohort studies. *Eur Respir J* 2013;42(5):1186-93.
15. Hariri A, Paiman NA, Leman AM, Md Yusof MZ. Development of Welding Fumes Health Index (WFHI) for Welding Workplace's Safety and Health Assessment. *Iran J Public Health* 2014;43(8):1045-59.
16. Rahmani AH, Alhorabi AA, Josef J, Babiker AY. Study of work related respiratory symptoms among welding workers. *Asian J Pharm Clin Res* 2018;11(2):97-9.
17. Loukzadeh Z, Sharifian SA, Aminian O, Shojaoddiny-Ardekani A. Pulmonary effects of spot welding in automobile assembly. *Occup Med (Lond)* 2009;59(4):267-9.
18. Luo JC, Hsu KH, Shen WS. Pulmonary function abnormalities and airway irritation symptoms of metal fumes exposure on automobile spot welders. *Am J Ind Med* 2006;49(6):407-16.
19. Roach LL. The Relationship of Welding Fume Exposure, Smoking, and Pulmonary Function in Welders. *Workplace Health Saf* 2018;66(1):34-40.